ROMANO
Indoor & Outdoor Solutions

SPEC SHEET

CAROMA / CLOSE COUPLED TOILET SUITE

Luna Cleanflush Close Coupled Suite



RANGE
Luna
TYPE
Close coupled toilet suite
TRAP
S-trap
S-TRAP SET-OUT
90 to 190 mm
PAN
Rimless
SEAT
Soft close quick release
FLUSH
4.5/3 litres
WELS RATING
4 star
COLOURS
Gloss White
CODE
844730W

WARRANTY (DOMESTIC USE)

Pan and cistern: 20 years (replacement product or parts) / Seat: 5 years / Valve washers: 1 year parts and labour / Labour: 1 year

Conditions: installed by a licensed plumber to Australian standards; proof of purchase; original owner. Summary of the Caroma warranty v16 (April 2026), checked 7 November 2026. Full terms from Romano or the brand.

FEATURES

- Rimless Cleanflush bowl
- Pan load tested to 800 kg
- Supplied with Orbital connector with 50 mm sideways adjustment
- Back entry cistern

DIMENSIONS

The dimension drawing and full specifications from Caroma follow on the next page.

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Revision: 3
Date: October 2019

Supersedes all previous issues

Luna Cleanflush™

Vitreous China 4.5/3 litre Dual Flush Close-Coupled Rimless Toilet Suite

Designed with the patented Orbital® 50mm Variable Offset Connector



S trap suite pictured

cleanflush

The more stars the more water efficient
WATER RATING
www.waterrating.gov.au
3.5 litres average flush
4.5 L per full flush / 3 L per half flush
In accordance with AS/NZS 6400
Licence No. 0001
Caroma Industries Limited

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Luna Cleanflush™

Vitreous China 4.5/3 litre Dual Flush Close-Coupled Toilet Suite

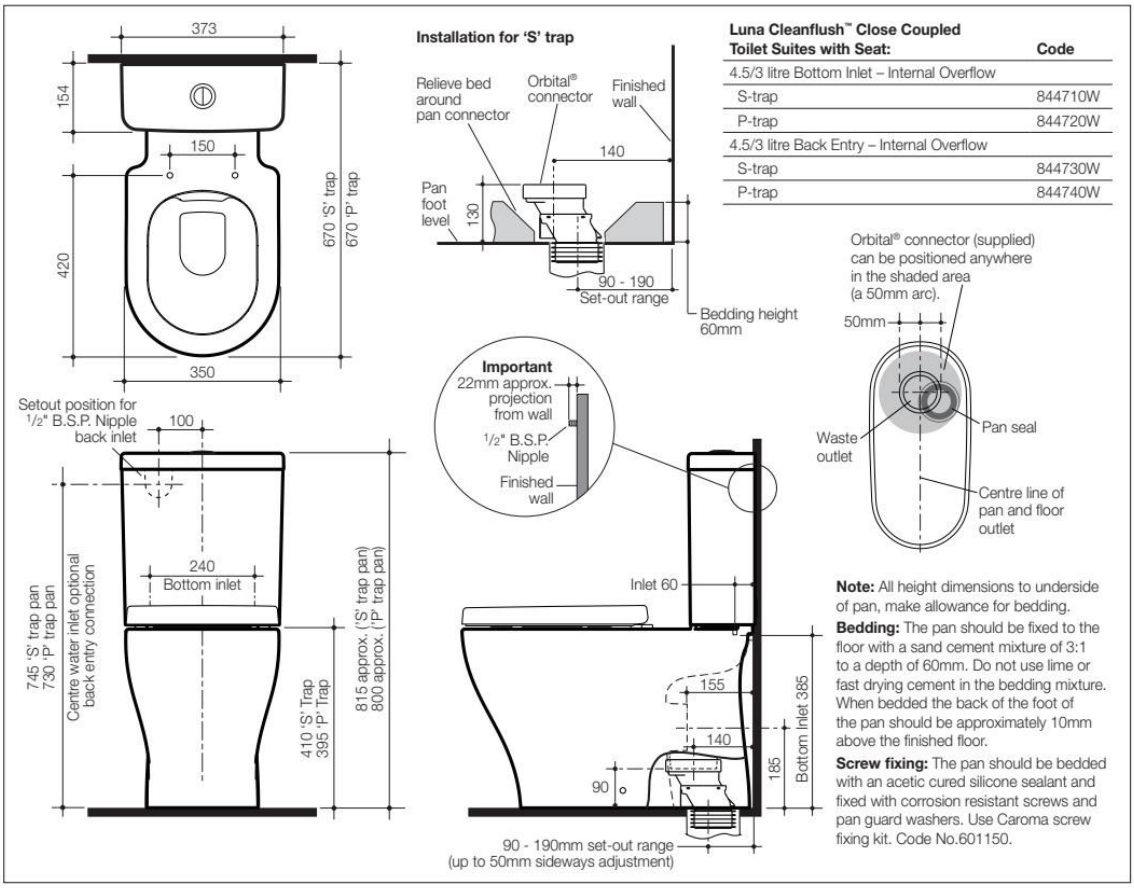
cleanflush





Caroma Coolibah is a range of contemporary essentials designed to suite your lifestyle. Combining an enduring design with rimless pan technology, the **Luna Cleanflush™** is a superior flushing system suitable for domestic and commercial applications. Incorporating several patented technologies: Caroma Flow Splitter™ and Caroma Flow Balancer™, the Cleanflush™ pan is innovative and the next evolution in toilets. The S-Trap suite features the Caroma Orbital® connector, a patented 50mm variable offset connector for increased flexibility on setout. The Luna cistern is an integrated system with a high performance outlet valve, fitted with low profile push buttons and is available in a 1⁄2" B.S.P. back entry option which completely conceals the inlet stop valve and connections for a seamless look.

Pan:	**Luna Cleanflush™** 4.5 litre full flush washdown rimless pan. Caroma Orbital® 50mm variable offset connector supplied *(with S-trap suite only.)*
Traps:	S and P trap unvented.
Cisterns:	**Luna** cistern – has a free fitting lid and is suitable for domestic and light commercial applications. **Vandal Resistant Conversion Kit** – A simple to install conversion kit is available for the standard mechanism to lock the lid onto the cistern, recommended for use in heavy duty commercial areas. Code No.750109.
Inlet Valve and Overflow:	**Standard Bottom Inlet Cistern** – available as right hand inlet which is interchangeable and incorporates the Apollo inlet valve. Internal overflow only. **Optional Back Entry Cistern** – is fitted with a Unifil inlet valve as standard. Available in internal and septic external overflow versions. **Important: Working pressure minimum 30kPa to maximum 1000kPa flow pressure. Rain water tank compliant. Accurate wall setout for B.S.P. 1⁄2" Nipple water inlet connection is essential.**
Fixing:	The cistern is fixed directly to the pan with a robust base fixing system without the need for wall fixing.
Seats:	The **Xena** soft close quick release thermoset toilet seat is provided as standard with this suite.
Colours:	White only.
Installation:	The installation of the toilet suite shall be in accordance with the normal minimum drainline grade requirements in AS/NZS 3500.2.
Dimensions:	All dimensions are in millimetres and are subject to normal manufacturing variations. Caroma pursues a policy of continuing improvement in design and performance of its products. The right is therefore reserved to vary specifications without notice.



Luna Cleanflush™ Close Coupled Toilet Suites with Seat:	Code
4.5/3 litre Bottom Inlet – Internal Overflow	
S-trap	844710W
P-trap	844720W
4.5/3 litre Back Entry – Internal Overflow	
S-trap	844730W
P-trap	844740W

Note: All height dimensions to underside of pan, make allowance for bedding.

Bedding: The pan should be fixed to the floor with a sand cement mixture of 3:1 to a depth of 60mm. Do not use lime or fast drying cement in the bedding mixture. When bedded the back of the foot of the pan should be approximately 10mm above the finished floor.

Screw fixing: The pan should be bedded with an acetic cured silicone sealant and fixed with corrosion resistant screws and pan guard washers. Use Caroma screw fixing kit. Code No.601150.

Caroma Industries Limited ABN 35 000 189 499 **Sales Offices in all States.**